

Material Breakdown

Round Adjustable Dies

Size (USS)	Item No.	Size (SAE)	Item No.
1" O.D.			
4-40	88829		
6-32	87301		
8-32	87302		
10-24	87303	10-32	87304
12-24	87325		
1/4-20	87305	1/4-28	87306
5/16-	87307	5/16-24	87308
3/8-16	87309	3/8-24	87310
7/16-	87311	7/16-20	87312
1-1/2" O.D.			
1/2-13	87313	1/2-20	87314
9/16-	87315	9/16-18	87316
5/8-11	87317	5/8-18	87318
2" O.D.			
3/4-10	87319	3/4-16	87320
7/8-9	87321	7/8-14	87322
1-8	88623	1-14	88624

Pipe Dies

NPT Size	Item No.	O.D. (Inches)
1/8-27	88861	1
1/4-18	88862	1-1/2

USS Taper Taps

Size	Thread Length (Inches)	Item No.	Recommended Drill No.
4-40	9/16	60971	80471
6-32	11/16	60973	80464
8-32	3/4	60974	80457
10-24	7/8	60975	80453
12-24	15/16	60976	80444
1/4-20	1	60942	80435
5/16-18	1-1/8	60943	86481
3/8-16	1-1/4	60944	84737
7/16-14	1-7/16	60945	84740
1/2-13	1-21/32	60946	84744
9/16-12	1-21/32	60947	84748
5/8-11	1-13/16	60948	81031
3/4-10	2	60949	81035
7/8-9	2-7/32	60950	81037
1-8	2-1/2	60951	9745

SAE Taper Taps

Size	Thread Length (Inches)	Item No.	Recommended Drill No.
10-32	7/8	60981	80449
1/4-28	1	60955	80431
5/16-24	1-1/8	60956	86483
3/8-24	1-1/4	60957	84738
7/16-20	1-7/16	60958	86498
1/2-20	1-21/32	60959	84746
9/16-18	1-21/32	60960	81031
5/8-18	1-13/16	60961	81033
3/4-16	2	60962	9742
7/8-14	2-7/32	60963	9744
1-14	2-1/2	60965	9746

Pipe Taps

NPT Size	Thread Length (Inches)	Item No.	Recommended Drill No.
1/8-27	3/4	63505	86493
1/4-18	1-1/16	63506	84745