



Manufactured to meet or exceed original equipment specifications.

Photos Actual Size

OEM Self-Piercing Rivets



Self-piercing rivets (SPR) join two or more pieces of material using a rivet without a pre-drilled hole. Self-piercing rivets are a semi-tubular rivet driven at high force through the material layers to be joined, into a die which causes the tail of the rivet to flare out and form a joint. The process requires no hole preparation and delivers high static strength similar to, or better than, spot welding. This process produces a fatigue resistant joint that is stronger than spot welding and less susceptible to corrosion. The use of coated, lightweight and high-strength materials, such as galvanized or pre-painted steel and aluminum makes welding these materials difficult and often not possible.

Head Style	Flange Diameter (mm)	Body Diameter (mm)	Rivet Length (mm)	Ford OEM Number	Item No.	Pkg. Qty.
Hollow	7.8	5.3	9.05	W717184-S900	1632572	10
	7.8	5.3	10	W717182-S900	1632569	10
	5.8	3.5	4.5	W718595-S900	1637092	10
	7.8	5.3	6.05	W708714-S900	1632574	10
Solid	7.8	5.3	7.05	W710246-S900	1632567	10
	7.8	5.3	7.55	W717337-S900	1632570	10
	7.8	5.3	8.05	W708717-S900	1632571	10
	7.8	5.3	8.05	W717186-S900	1632566	10
	7.8	5.3	9.05	W717185-S900	1632568	10
	7.8	5.4	5	W708713-S900	1632573	10

Specs are approximate and for identification only. Refer to Ford Service Kit instructions as to the proper SPR for your application.