

ADHESIVES - Threadlockers



Heavy Duty Threadlocker Red Threadlocker



High shear resistant threadlocker. Mount bearing races, studs or any heavy duty fastener application. Locks and seals the assembly, including from rust and corrosion. Anaerobic—cures in the absence of air.

- Temperature range: -65° to +300°F (-53° to +148°C)
- Viscosity: 750 - 1,000 cps
- Full cure time: 24 hours



Container Type	Size (ml)	Gap Fill (Inches)	Shear Strength (PSI)	Item No.	Pkg. Qty.
Bottle	50	0.005	1600	DY67004912	1

WARNING: Cancer – www.P65Warnings.ca.gov.



Screw Strength Threadlocker Blue Threadlocker



Medium shear resistant threadlocker. Prevents assemblies from loosening, while still allowing removal. Use to lock assemblies and seal out rust and corrosion. Anaerobic—cures in the absence of air.

- Temperature range: -65° to +300°F (-53° to +148°C)
- Viscosity: 400-600 cps
- Full cure time: 24 hours



Container Type	Size (ml)	Gap Fill (Inches)	Shear Strength (PSI)	Item No.	Pkg. Qty.
Bottle	50	0.007	1600	DY67004911	1

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Red Thread Gel Red Threadlocker



High strength holding threadlocker cures between threads. Unites assemblies, making them virtually leak-proof, shockproof, and vibration-proof. Excellent chemical resistance.

- No drips or spills, easy to apply, easy cleanup
- Full cure time: 24 hours
- Cure appearance: Red solid
- RoHS compliant: Yes
- Locking strength: High
- Breakaway torque, unsealed: No limit; Prevail torque @ 180°: No limit; Service temp: -55°C to +150°C (-65°F to +300°F)



Uses: Cup and core plugs, starter mounting bolts, alternator mounting bolts, oil pan bolts, intake manifold bolts, drive shaft bolts, pulley bolts, and valve cover bolts.

Container Type	Size (ml)	Gap Fill (Inches)	Shear Strength (PSI)	Item No.	Pkg. Qty.
Bottle	35	0.5	2500	DY67004271*	1

*Not available in Canada

WARNING: Cancer – www.P65Warnings.ca.gov.



Blue Thread Gel Blue Threadlocker



High strength holding threadlocker cures between threads. Unites assemblies, making them virtually leak-proof, shockproof, and vibration-proof. Excellent chemical resistance.

- No drips or spills, easy to apply, easy cleanup
- Full cure time: 24 hours
- Locking strength: Medium
- Breakaway torque, unsealed: 170 in-lb; Prevail torque @ 180°: 100 in-lb; Service temp: -55°C to +150°C (-65°F to +300°F)



Uses: Cup and core plugs, starter mounting bolts, alternator mounting bolts, oil pan bolts, intake manifold bolts, drive shaft bolts, pulley bolts, and valve cover bolts.

Container Type	Size (ml)	Gap Fill (Inches)	Shear Strength (PSI)	Item No.	Pkg. Qty.
Bottle	35	0.5	170	DY67004242*	1

*Not available in Canada

WARNING: Cancer – www.P65Warnings.ca.gov.

